

STUDY OF BEARING CAPACITY OF SOIL BY USING FLY ASH AND COPPER SLAG

D.Janaki Ramudu ¹, P. Paul Raj ², J. Vamsi ³, R.Teja ⁴, M.V.Dinesh ⁵, Y.Venkateswarlu ⁶

¹ Assistant Professor, Department of Civil Engineering, Narayana Engineering College,
Gudur, SPSR Nellore, A.P, India.

^{2, 3, 4, 5, 6} UG Students, Department of Civil Engineering, Narayana Engineering College, Gudur,
SPSR Nellore, A.P, India.

ABSTRACT

The Research aims to investigate the effect of adding fly ash and copper slag on the engineering properties of expansive soils. The various amount of percentages of fly ash and copper slag is (2%, 4%, 6%, 8%, and 10%) were added to the study the effect on the compaction characteristics, Atterberg limits, and the stabilization characteristics using CBR. The results showed that the increase in the percentage of fly ash and copper slag increased the maximum dry density and decrease optimum moisture content. The results shows the stabilization characteristics of soil increased by using the appropriate percentage dosage to the soil. It gives the uniform stabilization for the pavements, embankments and etc. To investigate the bearing capacity of soil using CBR test at soaked and un-soaked conditions. It results shows the optimum dosage of fly ash and copper slag.

The objective of the present work is to study the impact of the engineering properties of expansive soil through laboratory experimentation.

Keywords: Copper slag, Fly ash, Optimum moisture content and Maximum Dry Density, CBR

1.INTRODUCTION

Site feasibility study for geotechnical projects is of far most beneficial before a project can take off. Site survey usually takes place before the design process begins in order to understand the characteristics of subsoil upon which the decision on location of the project can be made. The following geotechnical design criteria have to be considered during site selection.

- ☐ Design load and function of the structure.

- ☐ Type of foundation to be used.
- ☐ Bearing capacity of subsoil.

In the past, the third bullet played a major in decision making on site selection. Once the bearing capacity of the soil was poor, the following were options:

- ☐ Change the design to suit site condition.
- ☐ Remove and replace the in-situ soil.
- ☐ Abandon the site

The current practice is to modify the engineering properties of the native problematic soils to meet the design specifications. Nowadays, soils such as, soft clays and organic soils can be improved to the civil engineering requirements. This state of the art review focuses on soil stabilization method which is one of the several methods of soil improvement.

Soil stabilization is to improving soil strength and increasing resistance to softening by water through bonding the soil particles together, water proofing the particles or combination of the two (Sherwood, 1993). Usually, the technology provides an alternative provision structural solution to a practical problem. The simplest stabilization processes are compaction and drainage (if water drains out of wet soil it becomes stronger). The other process is by improving gradation of particle size and further improvement can be achieved by adding binders to the weak soils (Rogers et al, 1996). Soil stabilization can be accomplished by several methods. Copper slag and fly ash

A) PROPERTIES OF EXPANSIVE SOIL

S.NO	PROPERTY	GUDUR SOIL
1.	Grain size distribution	
	Sand (%)	2
	Silt (%)	20
	Clay (%)	78
2.	Atterberg limits	
	Liquid Limit (%)	52
	Plastic Limit (%)	20
	Plasticity Index (%)	32

3.	Compaction properties Optimum moisture content (%) Maximum dry density (MDD)(g/cc)	16 1.66
4.	Specific gravity	2.70
5.	Is Classification	CH
6.	Soaked CBR	2
7.	Un soaked CBR	3.5

B) PROPERTIES OF FLY ASH

S.NO	CONSITUENTS	VALUE (%) BY WEIGHT
1.	Silica	64.22
2.	Aluminium	20.37
3.	Iron Oxide	4.44
4.	Manganese	0.12
5.	Titanium Oxide	0.49
6.	Potassium Oxide	2.35
7.	Calcium Oxide	4.32
8.	Magnesium Oxide	0.40
9.	Phosphorus	0.37
10.	Sulphur Tri Oxide	1.25
11.	Sodium Oxide	0.80
12.	Loss on Ignition	0.89

C) PROPERTIES OF COPPER SLAG

Physical properties	Copper slag
Particle shape	irregular
Appearance	Black & glassy
Type	Air cooled
Specific Gravity	3.91

Percentage of voids	43.20%
Bulk density	2.08g/cc
Fine modulus	3.4%
Angle of internal friction	51 ⁰ 20
Hardness	6-ohms
Water absorption	0.3-0.4%
Moisture content	0.1%
Fineness	125m ² /kg

2. METHODS AND METHODOLOGY

All the tests are conducted as per the relevant Is codes of practice. Brief descriptions of the test procedures are given below. The following are the tests conducted on the soil:

I. Liquid Limit

II. Plastic Limit

III. Plasticity Index

IV. OMC and MDD

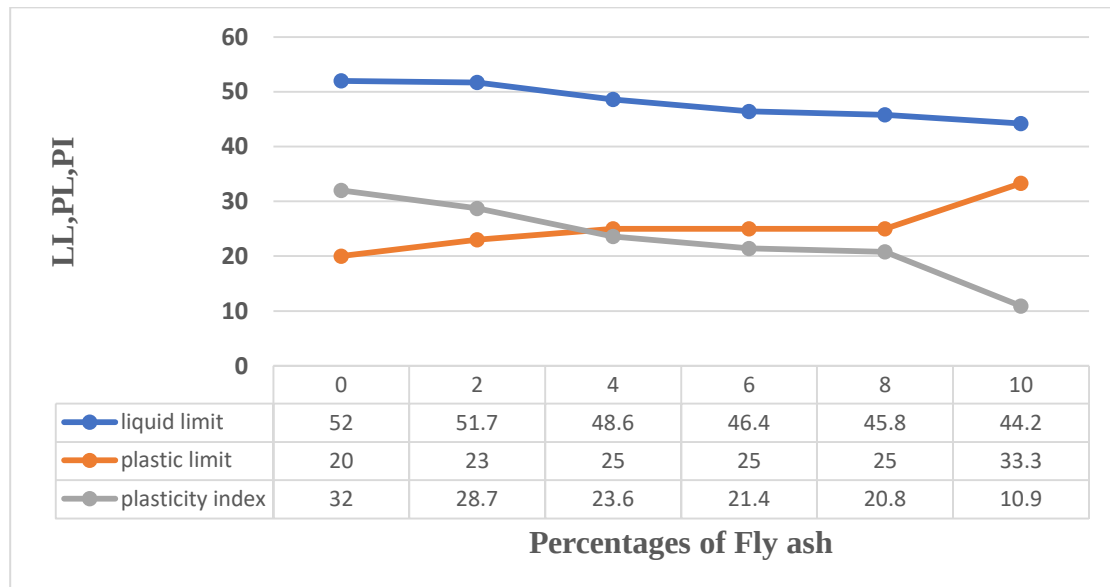
V. CBR (Soaked and Un-Soaked)

3.RESULTS AND DISCUSSIONS

S.NO	PROPERTY	SOIL+0% FLYASH	SOIL+2% FLYASH	SOIL+4% FLYASH	SOIL+6% FLYASH	SOIL+8% FLYASH	SOIL+10% FLYASH
1.	Liquid limit (%)	52	51.7	48.6	46.4	45.8	44.2
2.	Plastic Limit (%)	20	23	25	25	25	33.3
3.	Plasticity Index (%)	32	28.7	23.6	21.4	20.8	10.9

4.	Optimum moisture content (%)	16	18	18	18	18	14
5.	Maximum dry density (KN/m ³)	16.6	15.8	16.2	16	16	15.9
6.	CBR (soaked)	3.5	2.85	2.69	2.66	2.36	2.08
7.	CBR (un-soaked)	3.7	2.93	3.09	3.14	2.98	2.35

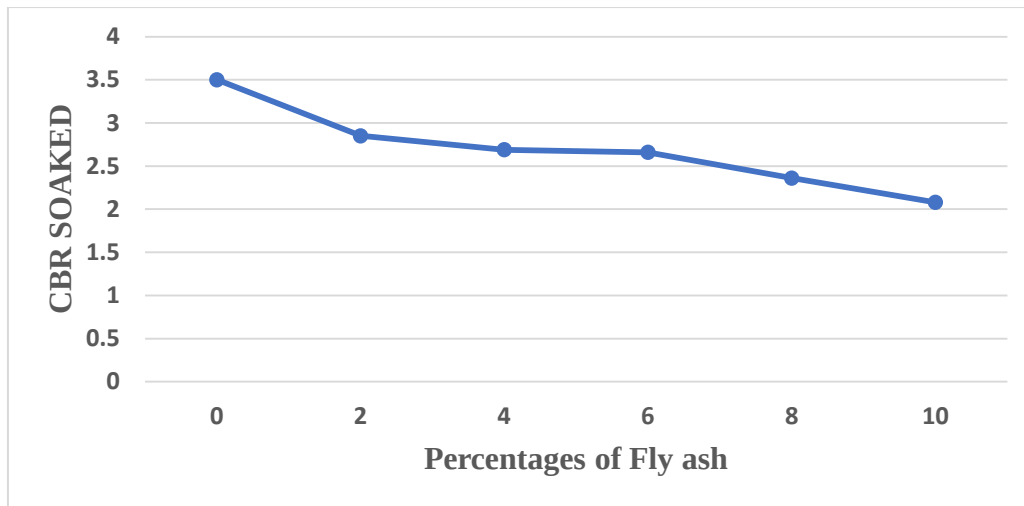
3.1 FLY ASH -SOIL MIXTURES



Graph 3.1 variation of Liquid limit, Plastic limit, Plasticity index with different percentages of fly ash

3.1.1 CBR Soaked

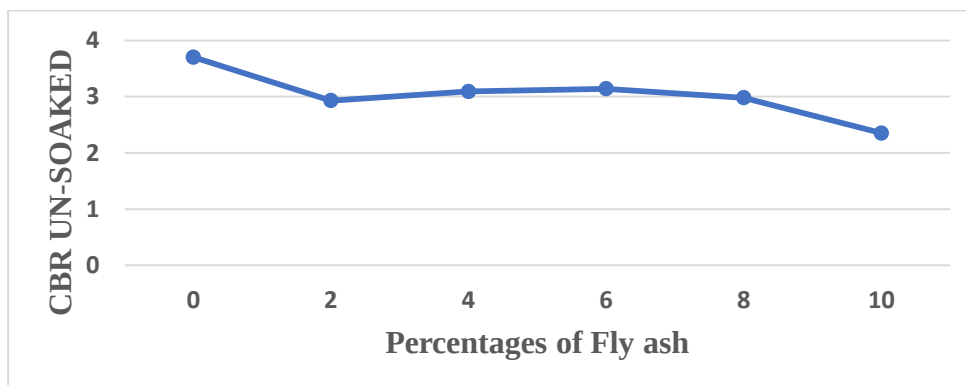
Graph 3.1.1, shows the variation of CBR value with different percentages of fly ash for the soil mixtures. From graph it can be observed the CBR 3.5. It decreases to 2.65 at 2% and addition of fly ash it gradually decreases to 2.08 at 10% of fly ash.



Graph 3.1.1: Variation of CBR (soaked) with different variations of Fly ash

3.1.2 CBR Un Soaked

Graph 3.1.2, shows the variation of CBR value with different percentages of fly ash for the soil mixtures. From graph it can be observed the CBR 3.7. It decreases to 2.93 at 2% and addition of fly ash it gradually decreases to 2.35 at 10% of fly ash.



Graph3.1.2 Variation of CBR (un soaked) with different variations of Fly ash

CBR Value	Sub grade& Strength	Comments
3% and less	poor	Capping is required

3%-5%	Normal	Widely encountered CBR range capping considered according to road category
5% - 15%	Good	Capping" normally unnecessary except on very heavily trafficked roads.

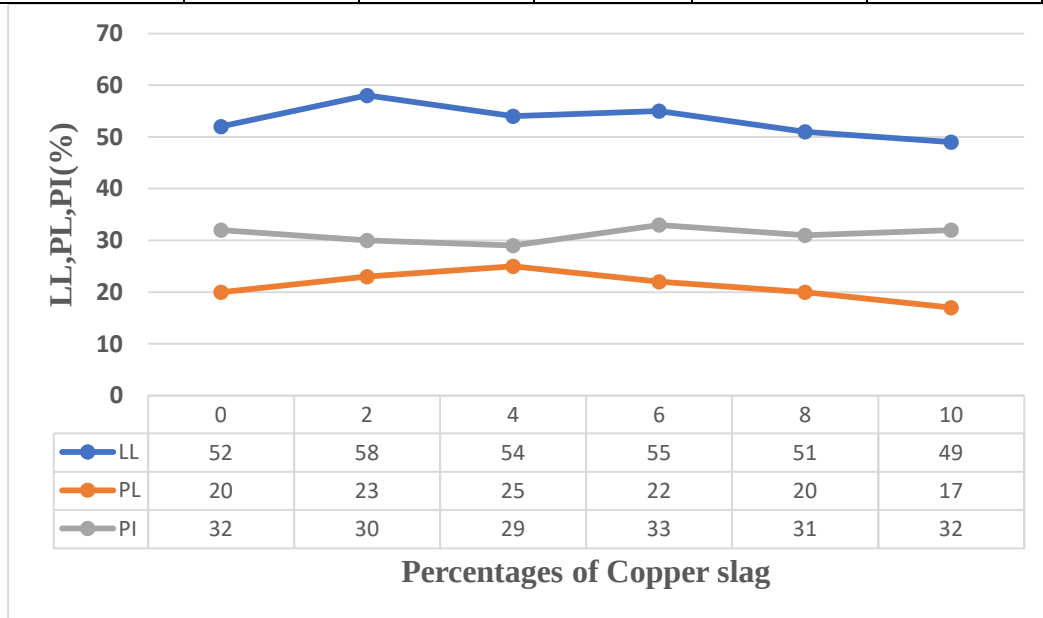
Table: CBR For Commonly Found Sub-Grade Conditions

Compare the CBR value with Sub-Grade Conditions 10%, of copper slag got more than 5% of CBR value.

3.2 COPPER SLAG -SOIL MIXTURES

S.NO	PROPERTY	SOIL+0% COPPER SLAG	SOIL+2% COPPER SLAG	SOIL+4% COPPER SLAG	SOIL+6% COPPER SLAG	SOIL+8% COPPER SLAG	SOIL+10% COPPER SLAG
1.	Liquid limit (%)	52	58	54	55	51	49
2.	Plastic Limit (%)	20	23	25	22	20	17
3.	Plasticity Index (%)	32	30	29	33	31	32
4.	Optimum moisture content (%)	16	16	14	15	14	16
5.	Maximum dry density (KN/m ³)	16.6	19.2	20.0	20.3	20.0	19.8

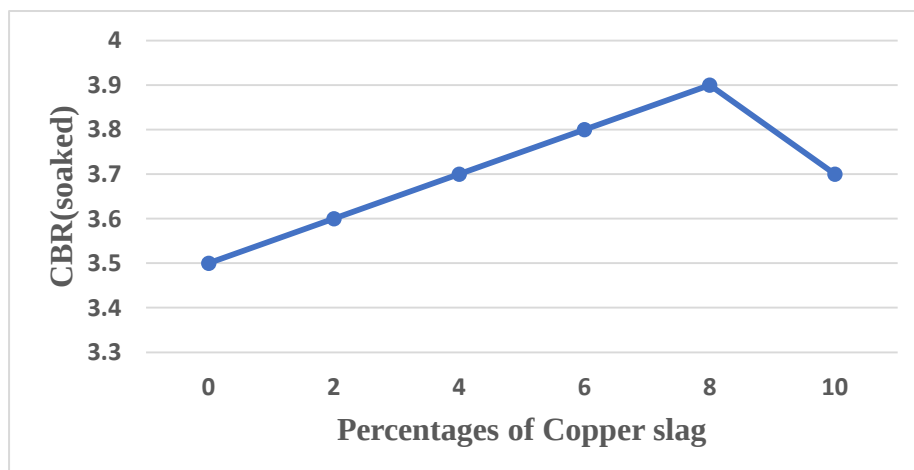
6.	CBR (soaked)	3.5	3.6	3.7	3.8	3.9	3.7
7.	CBR (un-soaked)	3.7	3.87	3.9	3.93	3.96	3.8



Graph 3.2.1: Variation of Liquid limit, plastic limit, plasticity index with different percentages of copper slag.

3.2.2 CBR Soaked

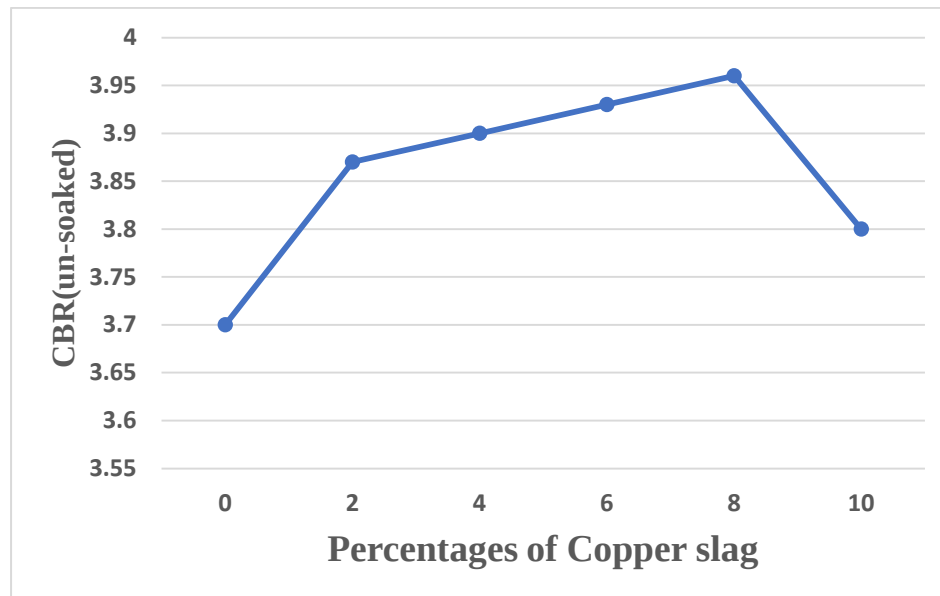
Graph 3.2.2, shows the variation of CBR value with different percentages of copper slag for the soil mixtures. From graph it can be observed the CBR 3.5. It increases to 3.6 at 2% and addition of copper slag it remains 3.9 to 3.7 at 10% of copper slag.



Graph 3.2.2: Variation of CBR (soaked) with different percentages of copper slag

3.2.3. CBR Un-Soaked

Graph 3.2.3, shows the variation of CBR value with different percentages of copper slag for the soil mixtures. From graph it can be observed the CBR 3.7. It increases to 3.87 at 2% and addition of copper slag it gradually decreases to 3.8 at 10% of copper slag.



Graph 3.2.3: Variation of CBR (un-soaked) with different percentages of copper slag.

4. CONCLUSIONS

The scope of the present investigations encompass studying the strength and deformation characteristics of mechanically stabilized expansive soils using Fly ash.

Chapter1 gives a brief introduction followed by detailed listing of scope and objectives. Chapter2 is devoted for review of literature concerning identification and classification of expansive soils followed by works related to stabilization of expansive soils by different techniques. Chapter 3 deals with the materials used, details for series of tests conducted and testing procedure adopted in this investigation. The results pertaining to effect of as well as fly ash and copper slag on strength and deformation characteristics are presented and discussed in chapter 4. optimum fly ash and copper slag is obtained from these results were also presented in chapter 4. chapter 5 present the results pertaining to determination of optimum fly ash and optimum percentage of copper slag. All the test results are analysed to

study the effect liquid limit and coarse fraction on strength and deformation characteristics .Based on the results presented in this investigations , the following conclusions are drawn.

- i) The maximum optimum moisture content of 18% is obtained for 4% replacement of fly ash.
- ii) The minimum optimum moisture content of 14% is obtained for 10% replacement of fly ash.
- iii) The minimum dry density of 15.9 KN/m³ is obtained by 4% replacement of fly ash. considering the maximum dry density.
- iv) The maximum dry density of 16.2 KN/m³ is obtained by 10% replacement of fly ash.
- v) The maximum CBR value at soaked condition is obtained 2.85 at 2 % replacement of fly ash and minimum CBR value at soaked condition is obtained 2.08 at 10% replacement of fly ash.
- vi) The maximum CBR value at un-soaked condition is obtained 3.14 at 4% replacement of fly ash and minimum CBR value at un-soaked condition is obtained 2.35 at 10 % replacement of fly ash.
- vii) The maximum optimum moisture content of 16% is obtained for 10% replacement of copper slag.
- viii) The minimum optimum moisture content of 14% is obtained for 8% replacement of copper slag.
- ix) The minimum dry density of 19.2 KN/m³ is obtained by 2% replacement of copper slag. considering the maximum dry density.
- x) The maximum dry density of 20.3 KN/m³ is obtained by 6% replacement of copper slag.
- xi) The maximum CBR value at soaked condition is obtained 3.9 at 8% replacement of copper slag and minimum CBR value at soaked condition is obtained 3.6 at 2% replacement of copper slag.
- xii) The maximum CBR value at un-soaked condition is obtained 3.96 at 8% replacement of copper slag and minimum CBR value at un-soaked condition is obtained 3.8 at 10 % replacement of copper slag.
- xiii) Further tests has to be studied to obtain good knowledge on this subject.

5. REFERENCES

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